

SOLUTIONS FOR ENERGY SAVINGS

# ArmaFlex<sup>®</sup>

## 520 Adhesive

An air-drying contact adhesive that is excellent for joining seams and butt joints of ArmaFlex Pipe and Sheet Insulations

- // Formulated for ArmaFlex Insulations
- // Air-drying contact adhesive
- // Years of on-the-job performance
- // Meets MIL-A-24179A and Amend-2

[www.armacell.us](http://www.armacell.us)



 **armacell**<sup>®</sup>  
ArmaFlex<sup>®</sup>

## TECHNICAL DATA – ArmaFlex® 520 ADHESIVE

### Description

An air-drying contact adhesive that is excellent for joining seams and butt joints of ArmaFlex Pipe and Sheet Insulations

### Specification Compliance

MIL-A-24179A Type II, Class 1      ASTM G21/C1338

### Approvals, Certifications, Compliances

- All Armacell facilities in North America are ISO 9001 certified.

### Typical Properties

Specifications	Values
Color	Greenish yellow
Net Weight	6.9 pounds per gallon (828 g/l)
Composition	Synthetic rubber base with synthetic resins and fillers added; hydrocarbon- and ketone-type solvents.
Volatile Organic Compounds (VOC) Content	615 g/l
Solids Content	Approximately 19% by weight
Coverage	200 sq ft (5 m <sup>2</sup> /l) per gallon max, single coat (depending upon porosity of materials bonded and air temperature)
Shelf Life	1-1/2 years in original sealed container; Store in a well ventilated area with storage temperature 60° F to 80° F (16° C to 27° C).
Temperature Limits	250°F (120°C) — ArmaFlex Pipe Insulation seams and joints 180°F (82°C) — Full bonding sheet insulation
Tack Time	1-5 minutes depending on ambient conditions
Bond Time	Immediate
Full Cure Time	36 hours
Container Sizes	Half-pint and pint brush-top cans and pint, quart, and gallon containers
Wet Flash Point	Below 20°F (-7°C) (TOC)
Flame Spread and Smoke Developed Index	25/50 rated      ASTM E 84
Minimum Application Temperature	40°F (4°C)

All data and technical information are based on results achieved under typical application conditions. It is the customer's responsibility to verify if the product is suitable for the intended application. The responsibility for professional and correct installation and compliance with relevant building regulations lies with the customer. By ordering/receiving product you accept the **Armacell General Terms and Conditions of Sale** applicable in the region. Please request a copy if you have not received these.

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## ABOUT ARMACELL

As the inventors of flexible foam for equipment insulation and a leading provider of engineered foams, Armacell develops innovative and safe thermal, acoustic and mechanical solutions that create sustainable value for its customers. Armacell's products significantly contribute to global energy efficiency making a difference around the world every day. With 3100 employees and 24 production plants in 16 countries, the company operates two main businesses, Advanced Insulation and Engineered Foams. Armacell focuses on insulation materials for technical equipment, high-performance foams for high-tech and lightweight applications and next generation aerogel blanket technology.

For more information, please visit:

[www.armacell.us](http://www.armacell.us)

800-866-5638

