

## Trade name: ArmaFlex 520 Contact Adhesive

Current version : 2.0.0, issued: 24.02.2022

Replaced version: 1.0.4, issued: 13.12.2021

Region: USA

## **SECTION 1: Identification**

## 1.1 Product identifier

Trade name

## ArmaFlex 520 Contact Adhesive

## 1.2 Recommended use of the chemical and restrictions on use

**Recommended use of the chemical and restrictions on use** Adhesive for processing all flexible Armaflex insulation materials For industrial and professional use only

## Restrictions on use

No data available.

## 1.3 Details of the supplier of the safety data sheet

#### Address

Armacell LLC 55 Vilcom Center Drive Suite 200 Chapel Hill, NC 27514 Telephone no. +1 800 866 5638 e-mail info.sds.ai.usmca@armacell.com

## 1.4 Emergency phone number

Armacell LLC +1 919 304 3846

## **SECTION 2: Hazard(s) identification**

## 2.1 Classification of the chemical

# Classification of the chemical in accordance with paragraph (d) of 29 CFR § 1910.1200 "Hazard Communication"

Eye Irritation - Category 2A Flammable Liquids - Category 2 Reproductive Toxicity - Category 2 Skin Corrosion / Irritation - Category 2 Skin sensitization - Category 1 Specific Target Organ Toxicity - Repeated or Prolonged Exposure - Category 2 Specific Target Organ Toxicity - Single Exposure - narcotic effects - Category 3

# Classification of the chemical with regard to hazards for the aquatic environment in accordance with the UN GHS criteria relevant for dangerous goods transport classification

Aquatic Chronic - Category 2

### 2.2 Label elements

Pictogram(s)



Signal word Danger Hazard Statement(s)

Physical hazards Health hazards

Highly flammable liquid and vapor Causes skin irritation May cause an allergic skin reaction Causes serious eye irritation May cause drowsiness or dizziness Suspected of damaging fertility or the unborn child.



## Trade name: ArmaFlex 520 Contact Adhesive

May cause damage to organs through prolonged or repeated exposure.         Prevention       Obtain special instructions before use.         Do not handle until all safety precautions have been read and understood.       Keep away from heat/sparks/open flames/hot surfaces No smoking.         Keep container tightly closed.       Ground/bond container and receiving equipment         Use explosion-proof electrical/ventilating/ lighting/equipment.       Use explosion-proof electrical/ventilating/ lighting/equipment.         Use onn-sparking tools.       Take precautionary measures against static discharge.         Avoid breathing mist/vapours/spray.       Wash thoroughly after handling.         Use onlainer de work clothing must not be allowed out of the workplace.       Wear protective gloves/protective clothing/eep protection/face protection.         Response       If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.         If inhaled: Remove person to fresh air and keep comfortable for breathing.       If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.         If exposed or concerned: Get medical advice/attention.       Call a poison center/doctor if you feel unwell.         Get medical advice/attention if you feel unwell.       Specific treatment (see first aid instruction on this label).         If skin Irritation occurs: Get medical advice/attention.       Take of fire: Use carbon dioxide (CO2), alcohol resistant foam, extinguishing powder,	Current version : 2.0.0, issued: 24.02.2022	Replaced version: 1.0.4, issued: 13.12.2021	Region: USA
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### 2.4 Hazards not otherwise classified (HNOC) No data available

SECTION 3: Composition / information on ingredients

## 3.1 Substances

Not applicable. The product is not a substance.

#### 3.2 Mixtures

#### Hazardous ingredients

No	Substance name					
	CAS no.	Cor	ncentrati	on		%
1	ACETONE					
	67-64-1	>=	25.00	- <	50.00	%-b.w.
2	toluene					
	108-88-3	>=	25.00	- <	50.00	%-b.w.
3	n-hexane					
	110-54-3	>=	25.00	- <	50.00	%-b.w.
4	Formaldehyde, polymer with 4-(1,1-dimethylethyl)phenol					
	25085-50-1	>=	5.00	- <	10.00	%-b.w.

## 3.3 Other information

The exact percentage (concentration) of composition has been withheld as a trade secret in accordance with



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#### paragraph (i) of 29 CFR 1910.1200

#### **SECTION 4: First-aid measures**

#### 4.1 Description of necessary first-aid measures

#### General information

In case of persisting adverse effects, consult a physician. Remove contaminated clothing and shoes immediately, and launder thoroughly before reusing.

#### After inhalation

When inhaled remove to fresh air and seek medical aid.

#### After skin contact

When in contact with the skin, clean with soap and water. Consult a doctor if skin irritation persists.

#### After eye contact

Remove contact lenses. Rinse eye thoroughly under running water keeping eyelids wide open and protecting the unaffected eye (at least 10 to 15 minutes). Get immediate ophthalmic treatment.

#### After ingestion

Do not induce vomiting. Rinse mouth thoroughly with water. Never give anything by mouth to an unconscious person. Call a doctor immediately.

#### 4.2 Most important symptoms and effects, both acute and delayed

#### Symptoms

Headache; Dizziness; Drowsiness; Nausea; Vomiting

**4.3 Indication of any immediate medical attention and special treatment needed** Treat symptomatically.

#### **SECTION 5: Fire-fighting measures**

#### 5.1 Extinguishing media

#### Suitable extinguishing media

Carbon dioxide; Dry chemical extinguisher; Foam; Water spray jet

### Unsuitable extinguishing media

Full water jet

#### 5.2 Specific hazards arising from the chemical

In the event of fire, the following can be released: Carbon dioxide (CO2); Carbon monoxide (CO); Nitrogen oxides (NOx); Hydrogen cyanide (HCN); Hydrogen chloride (HCI)

#### 5.3 Special protective equipment and precautions for fire-fighters

Use self-contained breathing apparatus. Wear full protective suit. Fire residues and contaminated firefighting water must be disposed of in accordance with the local regulations. Containers close to fire should be transferred to a safe place.

## **SECTION 6: Accidental release measures**

## 6.1 Personal precautions, protective equipment and emergency procedures

#### For non-emergency personnel

Refer to protective measures listed in sections 7 and 8. Exclude sources of ignition and ventilate the area. Do not inhale vapours. Remove persons to safety. Ensure adequate ventilation.

#### For emergency responders

Personal protective equipment (PPE) - see Section 8.

#### 6.2 Methods and materials for containment and cleaning up

Contain and collect spillage with non-combustible absorbent materials, e.g. sand, earth, vermiculite, diatomaceous earth and place in suitable container for disposal.

### **SECTION 7: Handling and storage**



HE WORLD Safety Data Sheet

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Replaced version: 1.0.4, issued: 13.12.2021

Region: USA

## 7.1 Precautions for safe handling

#### Precautions for safe handling

Provide good ventilation of working area (local exhaust ventilation if necessary). Risks inherent to handling the product must be minimised by applying appropriate protective and preventive measures. Working processes should - so far as possible, according to the state of the art - be designed to rule out bodily contact or the release of hazardous substances. If workplace exposure limits are exceeded, respiratory protection approved for this particular job must be worn. For personal protection see section 8.

#### General protective and hygiene measures

Do not eat, drink or smoke during work time. Keep away from foodstuffs and beverages. Wash hands before breaks and after work. Remove soiled or soaked clothing immediately. Avoid contact with eyes and skin. Do not inhale vapours. Provide eye wash fountain in work area. Hold emergency shower available.

#### Advice on protection against fire and explosion

Keep away from sources of ignition - refrain from smoking. No sparking tools should be used. Vapours can form an explosive mixture with air. Take precautionary measures against electrostatic loading (earthing necessary during loading operations).

### 7.2 Conditions for safe storage, including any incompatibilities

#### Technical measures and storage conditions

Keep container tightly closed in a cool, well-ventilated place. Protect from heat and direct sunlight.

#### Requirements for storage rooms and vessels

Containers which are opened must be carefully resealed and kept upright to prevent leakage. Always keep in containers of same material as the original.

#### Incompatible products

Do not store together with: Acids; Bases; Oxidizing agents; Do not store with combustible materials.

### **SECTION 8: Exposure controls / personal protection**

### 8.1 Control parameters

### Occupational exposure limit(s)

No	Substance name	CAS no.			
1	ACETONE	67-64-1			
	ACGIH Threshold Limit Values				
	Acetone				
	STEL			500	ppm
	TWA			250	ppm
	Remarks	A4; BEI			
	OSHA Permissible Exposure Limits (PELS)				
	Acetone				
	TWA	2400	mg/m³	1000	ppm
2	toluene	108-88-3			
	OSHA Permissible Exposure Limits (PELS)				
	Toluene				
	TWA			200	ppm
	Ceiling Limit			300	ppm
	Remarks	Z37.12-19	67. See Z-2		
	ACGIH Threshold Limit Values				
	Toluene				
	TWA			20	ppm
	Skin resorption / sensibilisation				
	Remarks	OTO; A4;	BEI		
3	n-hexane	110-54-3			
	ACGIH Threshold Limit Values				
	n-Hexane				
	TWA			50	ppm
	Remarks	Skin; BEI			
	OSHA Permissible Exposure Limits (PELS)				



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TWA 1800 mg/m <sup>3</sup> 500 ppm	n-	-Hexane			
	T	WA	1800	ma/m³	ppm

### 8.2 Exposure controls

#### Appropriate engineering controls

Provide good ventilation of working area (local exhaust ventilation if necessary).

AX

#### Individual protection measures, such as personal protective equipment

#### **Respiratory protection**

If workplace exposure limits are exceeded, a respiration protection approved for this particular job must be worn. In case of aerosol and mist formation, take appropriate measures for breathing protection in the event workplace threshold values are not specified.

Respirator

#### Eye / face protection

No data available.

#### Hand protection

Sufficient protection is given wearing suitable protective gloves in the event of risk of skin contact with the product. Before use, the protective glove should be tested in any case for its specific work-station suitability (i.e. mechanical resistance, product compatibility and antistatic properties). Adhere to the manufacturer's instructions and information relating to the use, storage, care and replacement of protective gloves. Protective gloves shall be replaced immediately when physically damaged or worn. Design operations thus to avoid permanent use of protective gloves.

Appropriate Material	butyl rubber		
Material thickness	>	0.7	mm
Inappropriate material	nitrile rubber		
Inappropriate material	PVC		
Inappropriate material	viton		
Inappropriate material	Natural rubber, NR		

#### Other protection measures

fire-resistant antistatic protective clothing

## **SECTION 9: Physical and chemical properties**

Form/Color			
liquid			
greenish yellow			
Odor			
like solvents			
Oder threehold			
Odor threshold			
No data available			
pH value			
No data available			
Boiling point / boiling range			
Value	> 56.5	0	°C
Source	supplier		
Molting point / molting range			
Melting point / melting range			
No data available			
Decomposition point / decomposition range			
No data available			
Flash point			
Value	-26	0	°C
			C
Method	Setaflash closed cup		
Source	supplier		
Auto-ignition temperature			
	005	0	20
Value	235		°C



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Source	supplier			
Oxidising properties				
No data available				
Explosive properties No data available				
Flammability				
Not applicable				
Source	supplier			
Lower flammability or explosive limits No data available				
Upper flammability or explosive limits				
No data available				
Vapor pressure				
Value Reference temperature		180 20	mm Hg ℃	
Source	supplier	20	U	
Vanar dansity				
Vapor density No data available				
Evaporation rate				
No data available				
Relative density				
Value	appr.	0.83		
Source	supplier			
Density				
No data available				
Solubility in water				
Source Remarks	supplier immiscible			
	Infinisciple			
Solubility(ies)				
No data available				
Partition coefficient: n-octanol/water No data available				
Viscosity				
Value	>	1000	mm²/s	
Reference temperature	lein auss a the	40	°C	
Type Source	kinematic supplier			
Solids content	lannr	10	0/	
Value	appr.	19	%	

## Other information

Other information

No data available.

## SECTION 10: Stability and reactivity

## 10.1 Reactivity

No data available.

### 10.2 Chemical stability

Stable under recommended storage and handling conditions(See section 7).



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#### 10.3 Possibility of hazardous reactions

None, when used as directed.

10.4 Conditions to avoid Heat, open flames and other sources of ignition.

#### 10.5 Incompatible materials strong acids; strong bases; strong oxidising agents; combustible materials

#### 10.6 Hazardous decomposition products

None, if handled according to intended use. In case of fire: see section 5.

## **SECTION 11: Toxicological information**

#### . . . . ... . .

Information on toxicological	effects
Acute oral toxicity	
No data available	
Acute dermal toxicity	
No data available	
Acute inhalational toxicity	
No data available	
Skin corrosion/irritation	
No Substance name	CAS no.
1 toluene	108-88-3
Method	EU B.4
Evaluation	irritant
Species	rabbit
Source	ECHA
Serious eye damage/irritation	
No data available	
Respiratory or skin sensitisation	
No data available	
Germ cell mutagenicity	
No data available	
Reproduction toxicity	
No Substance name	CAS no.
1 toluene	108-88-3
Route of exposure	inhalational
Species	rats (male/female)
Method	Value taken from the literature

#### Carcinogenicity

Evaluation/classification

Source

No data available

#### NTP Report on Carcinogens (RoC)

According to the data available and/or specifications supplied by upstream suppliers, this product does not contain any substance(s) listed "known" (to be a human carcinogen) or "RAHC" (reasonably anticipated to be a human carcinogen).

Based on available data, the classification criteria are met.

ECHA

#### OSHA Standards listing cancer as a health effect (Table VII.6.2)

According to the data available and/or specifications supplied by upstream suppliers, this product does not contain any substance(s) listed as carcinogenic.

#### IARC Monographs on the Evaluation of Carcinogenic Risks to Humans



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The	product contains following substance(s	s) classified by the IARC Monograph	าร		
No	Substance name	CAS no.	Group		
1	toluene	108-88-3	3		
STO	DT - single exposure				
No	data available				
STC	DT - repeated exposure				
No	Substance name	CAS no.			
1	toluene	108-88-3			
Rou	te of exposure	inhalative, oral			
Spe	cies	rats (male/female)			
Met	hod	EU Method B.26			

Based on available data, the classification criteria are met.

ECHA

## Evaluation/classification

Source

## Aspiration hazard

Based on available data, the classification criteria are not met.

## **SECTION 12: Ecological information**

## 12.1 Toxicity

Toxicity to fish (acute)				
No Substance name	CAS no.			
1 toluene	108-88-3			
	5.5			
Duration of exposure	96			
Species	Oncorhynchus kisutch			
Duration of exposure		h mg/l		
Method	Value taken from the literature			
Source	ECHA			
LC50				
Toxicity to fish (chronic)				
No data available				
Toxicity to Daphnia (acute)				
No Substance name	CAS no.			
1 toluene	108-88-3			
	3.78			
Duration of exposure	48			
EC50				
Method	US EPA 600/4-91-003			
Duration of exposure		h mg/l		
Source	ECHA			
Species	Daphnia magna			
Toxicity to Daphnia (chronic)				
No data available				
Toxicity to algae (acute)				
No Substance name	CAS no.			
1 toluene	108-88-3			
EC50	134	mg/l		
Duration of exposure	3	h		
Species	Chlorella vulgaris			
Source	ECHA			
Toxicity to algae (chronic)				
No data available				



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- **12.2 Persistence and degradability** No data available.
- **12.3 Bioaccumulative potential** No data available.
- **12.4 Mobility in soil** No data available.
- **12.5 Other adverse effects** No data available.

#### 12.6 Other information

#### Other information

Do not discharge into drains or waters and do not dispose of in public landfills.

#### **SECTION 13: Disposal considerations**

#### 13.1 Disposal considerations

#### Product

Dispose in accordance with federal, state and local regulations.

#### Packaging

Residuals must be removed from packaging and when emptied completely disposed of in accordance with the regulations for waste removal. Incompletely emptied packaging must be disposed of in accordance with federal, state and local regulations.

## **SECTION 14: Transport information**

### 14.1 US DOT (Department of Transportation)

	00 201 (20paranoni or mar	
	Transport hazard class	3
	Packaging group	II
	UN/NA number	UN1133
	UN proper shipping name	Adhesives
	Label code(s)	3
14.2	Transport IMDG	
	Class	3
	Packaging group	II
	UN number	UN1133
	Proper shipping name	ADHESIVES
	Danger releasing substance	Hydrocarbons, C6-C7, isoalkanes, cyclics, <5% n-hexane
	EmŠ	F-E, S-D
	Label	3
	Marine pollutant mark	Symbol "fish and tree"

#### 14.3 Transport ICAO-TI / IATA

Class	3
Packaging group	II
UN number	UN1133
Proper shipping name	Adhesives
Label	3

#### 14.4 Other information

No data available.

#### 14.5 Environmental hazards

Information on environmental hazards, if relevant, pls. see 14.1 - 14.3.

#### 14.6 Special precautions for user

To be transported always in closed, upright and safe containers. Make sure that persons handling these containers are aware of the rules of conduct in case of incident or spillage.



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## 14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not relevant

## SECTION 15: Regulatory information

## 15.1 US Federal Regulations

#### **Toxic Substances Control Act (TSCA)**

According to the data available and/or specifications supplied by upstream suppliers, all components of this product are on the TSCA Inventory or are exempted from notification requirements.

CER	CLA (Comprehensive Environmental Resp	onse. Compensation and Liability Act)			
		re considered being subject to Table 302.4 "List of Hazardous			
	stances and Reportable Quantities"				
	Substance name	CAS no.			
1	ACETONE	67-64-1			
2	n-hexane	110-54-3			
3	toluene	108-88-3			
Clos					
	Clean Air Act (CAA): Hazardous Air Pollutants (HAPS) The product contains following substance(s) that are considered being "Hazardous Air Pollutants".				
	o Substance name CAS no.				
1	n-hexane	110-54-3			
2	toluene	108-88-3			
		utants) and Section 311 (Hazardous Substances)			
	product contains following substance(s) that a				
-	Substance name	CAS no.			
1	toluene	108-88-3			
EPC	RA SARA Section 313, Toxic Chemical Rele	ease Inventory			
The	product contains following substance(s) that a	re considered being subject to "SARA Reporting".			
	Substance name	CAS no.			
1	n-hexane	110-54-3			
2	toluene	108-88-3			
Eme	rgency Planning & Community Right-to-Kn	now Act (FPCRA) - Sections 302 and 304			
		is supplied by upstream suppliers, this product does not contain			
	substance(s) that are considered being subjec				
Clea	n Air Act (CAA) - Section 602 Ozone deplet	ting substances			
		is supplied by upstream suppliers, this product does not contain			
	substance(s) listed as ozone depleting substar				
; 2 I	JS State Regulations				
	•				
	nsylvania State Right to Know Hazardous s product contains following substance(s) that a				
	Substance name	CAS no.			
1		67-64-1			
12	ACETONE				
2	n-hexane	110-54-3			
3	n-hexane toluene	110-54-3 108-88-3			
3 New	n-hexane toluene Jersey State Right to Know Hazardous Su	110-54-3 108-88-3 Ibstance List			
3 New The	n-hexane toluene Jersey State Right to Know Hazardous Su product contains following substance(s) that a	110-54-3 108-88-3 Ibstance List re considered to be "Hazardous Substances".			
3 New The No	n-hexane toluene Jersey State Right to Know Hazardous Su product contains following substance(s) that a Substance name	110-54-3 108-88-3 Ibstance List re considered to be "Hazardous Substances". CAS no.			
3 New The No 1	n-hexane toluene Jersey State Right to Know Hazardous Su product contains following substance(s) that a Substance name ACETONE	110-54-3 108-88-3 Ibstance List re considered to be "Hazardous Substances". CAS no. 67-64-1			
3 New The No	n-hexane toluene Jersey State Right to Know Hazardous Su product contains following substance(s) that a Substance name	110-54-3 108-88-3 Ibstance List re considered to be "Hazardous Substances". CAS no.			

Massachusetts State Right to Know Hazardous Substance List				
The	The product contains following substance(s) that are considered to be "Hazardous Substances".			
No	Substance name	CAS no.		



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1	ACETONE	67-64-1	
2	n-hexane	110-54-3	
3	toluene	108-88-3	

California Code of Regulations Title 8 §339, Hazardous Substances List According to the data available and/or specifications supplied by upstream suppliers, this product does not contain any substance(s) that are considered to be "Hazardous Substances".

Right to Know - California State - Proposition 65				
The	The product contains following substance(s) that are considered to be "Hazardous Substances".			
No	Substance name	CAS no.	type of toxicity	
1	n-hexane	110-54-3	male	
2	toluene	108-88-3	developmental	

SECTION 16: Other information, including date of preparation or last revision

#### 16.1 Other information

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## **16.2** Date of preparation/revision of the SDS

Current version	2.0.0	24.02.2022
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### 16.4 Conclusions

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Prod-ID 775657

### 16.5 Key / Legend

ACGIH - American Conference of Governmental Industrial Hygienists ATE - Acute Toxicity Estimate BOD - Biochemical Oxygen Demand CA/MA/MN/NJ/PA - California/Massachusetts/Minnesota/New Jersev/Pennsvlvania CAS - Chemical Abstracts Service CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act CFR - Code of Federal Regulations (US) CLP - Classification, Labelling, and Packaging **DOT - Department of Transportation Commission** ECHA - European Chemicals Agency EC / EL - Effective Concentration / Effective Loading **EPA - Environmental Protection Agency** IARC - International Agency for Research on Cancer IATA - International Air Transport Association IBC - Intermediate Bulk Container ICAO - International Civil Aviation Organization IDL - Ingredient Disclosure List IDLH - Immediately Dangerous to Life and Health IMDG - International Maritime Dangerous Goods IUCLID - International Uniform Chemical Information Database Kow - Octanol/water partition coefficient LD/LC - Lethal Dose/ Lethal Concentration MARPOL - Marine Pollution MEL - Maximum Exposure Limits NFPA - National Fire Protection Agency NIOSH - National Institute for Occupational Safety and Health NJTSR - New Jersey Trade Secret Registry



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NOEL/NOEC - No Observed Effect Level / No Observed Effect Concentration NTP - National Toxicology Program OSHA - Occupational Safety and Health Administration PEL- Permissible Exposure Limit RCRA - Resource Conservation and Recovery Act SARA - Superfund Amendments and Reauthorization Act STEL - Short-term Exposure Limit STOT – Specific Target Organ Toxicity TDG - Transportation of Dangerous Goods TLV - Threshold Limit Value TSCA - Toxic Substances Control Act TWA - Time Weighted Average UN/NA - United Nations /North American US - United States VLE - Exposure Limit Value (Mexico) VOC - Volatile Organic Compounds