## DESIGNED FOR DURABILITY

# Monarch® 3043

DIE EJECTION Closed cell 100% EPDM foam in bun form

// ASTM D 1056 2A3/2A4

// Manufactured in buns (blocks)

// Higher density expanded rubber

// Color black, available in blue (3543), brick red (3743), red (3843) and gray (3943)

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### MONARCH 3043 | DIE EJECTION Closed cell 100% EPDM foam in bun form

**Monarch 3043:** Armacell (Spencer, WV Plant) manufactures a black, closed cell, 16 - 22 lb/ft<sup>3</sup> (256 - 352 kg/m<sup>3</sup>) density 100% EPDM rubber product 3043, that meets the requirements of ASTM D 1056 2A3/2A4. 3043 has excellent resistance to ozone and elevated temperatures and has excellent compression set properties. 3043 does not incorporate a flame retardant but meets the horizontal burn / flame requirements of FMVSS 302 at 3.17 mm (0.125") (1/8") and higher. This product is also available in gray (3943), brick red (3743), red (3843) and blue (3543). 3043 has high resilience / rebound characteristics.

#### TECHNICAL DATA SHEET | BUNS (effective 26FEB21)

Physical Property		Test Method	Unit	Value
ASTM D 1056 Designation		-	-	2A3/2A4
Cell Structure		-	_	Closed
Color		-	_	Black (also available in gray (3943), brick red (3743), red (3843) and blue (3543))
Compression Deflection 25%		ASTM D 1056	psi kPa	9 - 15 62 - 103
Compression Deflection 25%, after Heat Aging		ASTM D 1056	%	<u>+</u> 30
Compression Set (Room temp)		ASTM D 1056	%	25 max
Density		ASTM D 1056	lb/ft³ kg/m³	16 - 22 256 - 352
Elongation		ASTM D 412 (Die A)	%	175 min
Flammability		FMVSS 302	in mm	0.125 and higher 3.18 and higher
Hardness, Durometer Shore 00		ASTM D 2240	-	60 - 80
Resilience		ASTM D 2632	%	50 - 60
	Low	ASTM D 1056	°F °C	-70 -56.6
Service Temperature	High Continuous	_	°F °C	220 104.4
	High Intermittent	_	°F °C	250 121
Tear Strength		ASTM D 624 (Die C)	lb/in kN/m	20 min 3.5 min
Tensile Strength		ASTM D 412 (Die A)	psi kPa	150 min 1034 min
Water Absorption		ASTM D 1056	%	5 max

All data and technical information are based on results achieved under the specific conditions defined according to the testing standards referenced. Despite taking every precaution to ensure that said data and technical information are up to date, Armacell does not make any representation or warranty, express or implied, as to the accuracy, content or completeness of said data and technical information. Armacell also does not assume any liability towards any person resulting from the use of said data or technical information. Armacell reserves the right to revoke, modify or amend this document at any moment. It is the customer's responsibility to verify if the product is suitable for the intended application. The responsibility for professional and correct installation and compliance with relevant building regulations lies with the customer's third does not constitute nor is part of a legal offer to sell or to contract.

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## ABOUT ARMACELL

As the inventors of flexible foam for equipment insulation and a leading provider of engineered foams, Armacell develops innovative and safe thermal, acoustic and mechanical solutions that create sustainable value for its customers. Armacell's products significantly contribute to global energy efficiency making a difference around the world every day. With 3,200 employees and 24 production plants in 16 countries, the company operates two main businesses, Advanced Insulation and Engineered Foams. Armacell focuses on insulation materials for technical equipment, high-performance foams for high-tech and lightweight applications and next generation aerogel blanket technology.

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